



Wide Swing Arm

1991-99 ST Wide Right Side Drive Swing Arm in conjunction with parts listed allows use of 280-300 rear tire with a 1.5" belt. Swing arm is 2" longer than stock ST tail section includes adjuster and 1" axle.

VT No.	Item
51-0705	Wide Swing Arm
20-0375	70 T Pulley
50-0242	Strutless Fender
31-0879	Fender Tabs
20-0531	Belt, 1.5 x 136T
51-0633	Weld On Caliper Mount



Fitting and spacing curved strut set VT No. 50-0583 to stock ST style frame to use 11" fender 51-0705 swing arm, 280 x 18 Metzler and GMA Brake Pulley Combo (23-4537) that allows use of 1.5" belt.



1. Install the Proper Right Side Drive Transmission



2. Remove Wheel and Swing Arm



3. Save the axis tube, swing arm bolts and bearings these can be reused.



4. Cut Off Passenger Peg Mounts and Grind Rails Smooth



5. Mark Fender Struts and Cut off Both Sides at the Same Angle. You can re-use these later.



6. Center Up Driveline, Install Brake Setup of Your Choice and Install Belt



7. Note that if You Swap Fender Struts From Side to Side, You Can Weld Them to Both Sides at the Same Angle. You can re-use these later.



8. Check all clearances and go. **Installation requires an experienced technician**



"280" Wheel Assembly
52-0725