



# Primo Belt Drive



20-0046 Installed

## 11MM

**Early Model Without Idler.** Outer front pulley guides allow 100% belt-to-pulley contact for superior belt tracking. Idler system not required as this unit is for models with adjustable transmissions only, kickstart. 11mm x 1½" wide.

VT No.	Fits	Replacement Belt
20-0052	1937-52 FL Tapered shaft	20-0117 Open/Closed primary
20-0053	1955-64 FL Splined shaft	20-0117 Open/Closed primary

## 11MM

**Primo 11mm Belt Drive Kits Late Model** converts from chain to belt, ultra smooth and reliable. Fits inside primary case, idler no longer required. Measures 11mm x 1½" wide.

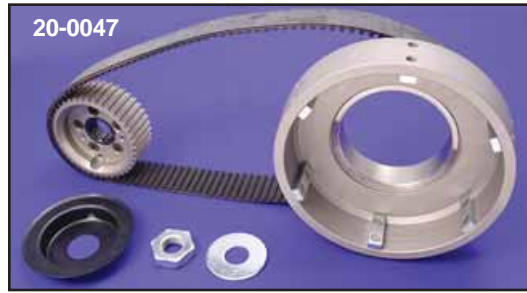
VT No.	Fits	Replacement Belt
20-0050	1965-84 FL-FX Kick start	20-0117
20-0051	1965-84 FL-FX Elec start Closed primary 4-Speed	20-0117
20-0059	1979-84 FL-FX 5-Speed Electric Start	20-0116

**Note:** There is no warranty on belts when sold as part of kit or individual replacements.



20-0082

**Primo 8mm "Brute Classic" and 11mm "Brute II" Belt Drive and Pro Clutch Combination Kits** feature 1 1/2 belt and updated diaphragm spring operated clutch. For aluminum or tin primary covers 1937-84 4-Speed Big Twins. **\*Note:** Electric start units are noted \*. All other units are kickstart only.



20-0047



**Note:** All belts by Primo, Karata and BDL are manufactured by Gates Rubber. Belts for drives carry no warranty of any kind, as sold either as individual replacements or complete drive kits.

## 8MM Closed

**Closed Primary for 74" and 80".** Designed to fit inside primary cover. Increases horsepower, mileage and quiets engine while retaining stock appearance. Closed Primary. Kick start only 8mm. 1½" belt type.

VT No.	Years	Replacement Belt
20-0046	1965-77	20-0102
20-0047	1978-84	20-0102

**Electric Start Models (8mm).** 1½" Belt type.

20-0010	1965-84	20-0100
20-0499*	1978-84	20-0102

**\*Note:** For models with belt drive.

## 8MM Kickstart

**Open Or Closed Primary.** Kick start only (8mm) 1½" belt type.

VT No.	Fits	Replacement Belt
20-0044	1937-54	20-0102
20-0039	1955-64	20-0102

## 8MM Open

**Open primary for 74" & 80" 8mm.** These units were designed for competitive use or big inch street motors.

**Note:** All 2" and 3" belt drive units fit adjustable transmission bikes only.

VT No.	Fits	Width	Replacement Belt
20-0040	1937-54	2"	20-0104
20-0041	1955-84	2"	20-0104
20-0042	1937-54	3"	20-0105
20-0043	1955-84	3"	20-0105

# Brute Classic



20-0067

8mm	Rep. Belt	11mm	Rep. Belt	Year/Type
20-0064	20-0102	—	20-0117	1937-57 Tapered
20-0065	20-0102	20-0081	20-0117	1955-64 Splined
20-0066	20-0102	20-0082	20-0117	1965-77 Splined
20-0067	20-0102	20-0082	20-0117	1978-84 Splined
20-0069*	20-0102	—	—	1979-84 Splined
20-0070*	20-0102	—	—	1979-84 Splined
18-8325	—	18-8325	—	w/Rear Belt Drive Repl. Clutch Pak for Above Drives